

THE SPECIFICATION
OF
COLD ROLLED NON-ORIENTED ELECTRICAL STEEL
PRODUCED BY
WISCO, CHINA
FOR
WORLD MARKET

PRESENTED BY



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| Nominal Thickness mm | Grade | Theoretical Density Kg/dm ³ | Max. total loss P1.5/50 w/kg | Min. Magnetic induction B5000 T | Min. Lamination Factor % |
|----------------------|---------|--|------------------------------|---------------------------------|--------------------------|
| 0.35 | 35w230 | 7.6 | 2.27 | 1.61 | 95 |
| | 35w250 | | 2.47 | 1.61 | |
| | 35w270 | 7.65 | 2.67 | 1.61 | |
| | 35w300 | | 2.97 | 1.61 | |
| | 35w330 | | 3.25 | 1.61 | |
| | 35w360 | | 3.55 | 1.62 | |
| | 35w400 | | 3.95 | 1.63 | |
| | 35w440 | 7.7 | 4.35 | 1.65 | |
| 0.50 | 50w230 | 7.60 | 2.27 | 1.61 | 97 |
| | 50w250 | | 2.47 | 1.61 | |
| | 50w270 | | 2.67 | 1.61 | |
| | 50w290 | | 2.87 | 1.61 | |
| | 50w310 | 7.65 | 3.05 | 1.61 | |
| | 50w330 | | 3.25 | 1.61 | |
| | 50w350 | | 3.45 | 1.61 | |
| | 50w400 | | 3.95 | 1.62 | |
| | 50w470 | 7.70 | 4.65 | 1.64 | |
| | 50w540 | | 5.35 | 1.66 | |
| | 50w600 | 7.75 | 5.95 | 1.66 | |
| | 50w700 | 7.80 | 6.95 | 1.69 | |
| | 50w800 | | 7.95 | 1.69 | |
| | 50w1000 | 7.85 | 9.95 | 1.70 | |
| 50w1300 | | 12.95 | 1.7 | | |
| 0.65 | 65w600 | 7.75 | 5.95 | 1.65 | 97 |
| | 65w700 | | 6.95 | 1.65 | |
| | 65w800 | 7.80 | 7.95 | 1.69 | |
| | 65w1000 | | 9.95 | 1.69 | |
| | 65w1300 | 7.85 | 12.95 | 1.70 | |
| | 65w1600 | | 15.95 | 1.70 | |

Size and permissible Dimension Deviation

| Nominal Thickness mm | Thickness Tolerance mm | Thickness Tolerance in crosswise direction mm | Width Tolerance mm | Length Tolerance mm | Coil Internal diameter mm | Coil Weight Mt |
|-------------------------|---------------------------|---|--------------------------|---------------------------|------------------------------------|----------------------|
| 0.35 | ±0.03 | 0.02 | +1.5 | +10 | 510±5 | ≤5.0 |
| 0.50 | ±0.03 | 0.03 | | | | |
| 0.65 | ±0.03 | 0.04 | | | | |

Mechanical Properties

| Grade | Tensile Strength δ_b , Mpa< | Elongation % | Grade | Tensile Strength δ_b , Mpa< | Elongation % |
|--------|---------------------------------------|-----------------|---------|---------------------------------------|-----------------|
| 35w230 | 450 | ≥ 10 | 50w400 | 400 | ≥ 14 |
| 35w250 | 440 | | 50w470 | 380 | ≥ 16 |
| 35w270 | 430 | ≥ 11 | 50w540 | 360 | ≥ 21 |
| 35w300 | 420 | | 50w600 | 340 | |
| 35w330 | 410 | ≥ 14 | 50w700 | 320 | ≥ 22 |
| 35w360 | 400 | | 50w800 | 300 | |
| 35w400 | 390 | ≥ 15 | 50w1000 | 290 | |
| 35w440 | 380 | | 65w600 | 340 | |
| 50w230 | 450 | ≥ 10 | 65w700 | 320 | |
| 50w250 | 450 | | 65w800 | 300 | |
| 50w270 | 450 | | 65w1000 | 290 | |
| 50w290 | 440 | | 65w1300 | 290 | |
| 50w310 | 430 | | 65w1600 | 290 | |
| 50w330 | 425 | ≥ 11 | | | |
| 50w350 | 420 | | | | |

Surface Quality

1. The surface of full-processed strip/sheet is insulated coated. The insulation film is dry, uniform and does not fall off. Inter-lamination resistance test should be carried out and the resistance value should be $>3 \Omega \cdot \text{cm}^2/\text{sheet}$.
2. The strip/sheet surface is smooth, with no defects such as erosion, scratch, cavity, skin, fold, air bubble and roll mark which hamper the use. If small amount of exist in the strip which can not be cut off, delivery could be made with such defects, but marks should be made.
3. The burs should be less than 0.05mm.
4. The non-flatness of the strip/sheet should not be $\geq 2.0\%$ and the sickle shape should be less than 1.0mm in every two meters.

High Magnetic Induction, Low Iron-Loss No-Oriented Silicon Steel Products

| Nominal Thickness mm | Grade | Theoretical Density Kg/dm ³ | Max. Total Loss | Min. Magnetic Induction | Min. Lamination Factor % |
|-------------------------|-------|---|-----------------|-------------------------|--------------------------|
| | | P1.5/50 | B5000 | | |
| 0.50 | DGX1 | 7.75 | 4.70 | 1.70 | 97 |
| | DGX2 | | 4.00 | 1.69 | |
| | BDG | 7.80 | 6.00 | 1.70 | |
| | BBD | 7.75 | 5.30 | 1.64 | |

Mechanical Properties

| Grade | Tension Strength (Mpa) | Elongation % |
|-------|------------------------|--------------|
| DGX1 | > 300 | > 20 |
| DGX2 | > 365 | > 20 |
| BDG | > 335 | |
| BBD | > 335 | |